



Ergonomics in Agriculture

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Ergonomic and Biomechanical Evaluation of Mechanical and Robotic Strawberry Harvest-aids (WCAH Current Core Project)

Research Team: Victor Duraj, Tyler Hunter, Vicente Munguia, and Professor Stavros Vougioukas (Co-PI)

Traditional Strawberry Harvest



- Select/Pick/Pack load into a cart in furrows (300' long)
- Walk to loading station at end of furrows (**30-40% of the time**)



Traditional

- Pros:
 - Low cost
 - Walking = break = low back relief
- Cons:
 - Low productivity

vs.



Harvest Aids

- Pros:
 - Increased productivity
 - Reduced transport time
- Cons:
 - High capital investment
 - Difficult to transport
 - Slow moving to accommodate slowest workers
 - Worker continuous stooping

Multi-Person Harvest Aids



- Workers walk a short distance to unload fruit trays into the harvest aid

- Potential labor savings of 30%-50% have been reported for these aids



Collaborative Robot/ Instrumented Carts



- Approach is developed to optimize worker's productivity w/o compromising health effects

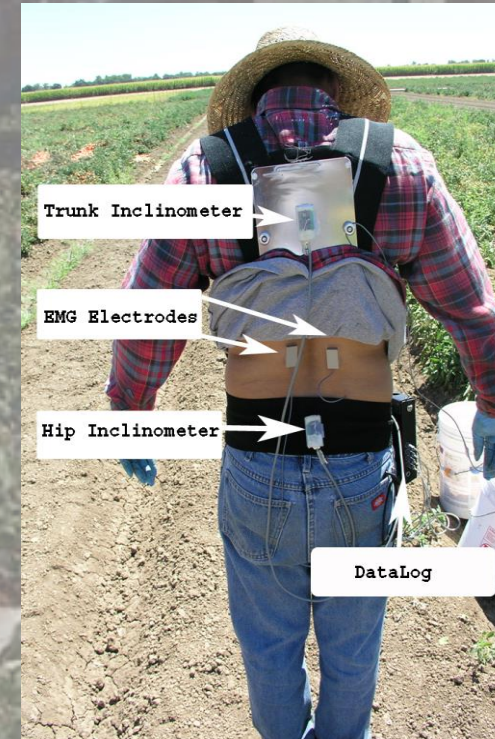
The background image shows a large-scale agricultural operation in a greenhouse. Several workers are visible, some bent over working in the rows of plants. In the background, there is a complex metal structure that appears to be a robotic or automated system, possibly a co-bot, used for harvesting or tending to the crops. The scene is brightly lit, suggesting an indoor or well-lit outdoor environment.

Project Goal

- Investigate the combined effects of operating speed and time breaks for multi-person machines and co-bot on productivity, biomechanical response, fatigue and symptoms of musculoskeletal disorders

Project Update

- Piloting optimal worker's biomechanical response
- Piloting symptom surveys
- Collaborating with the Strawberry Center at Cal Poly on biomechanical studies and access to strawberry growers



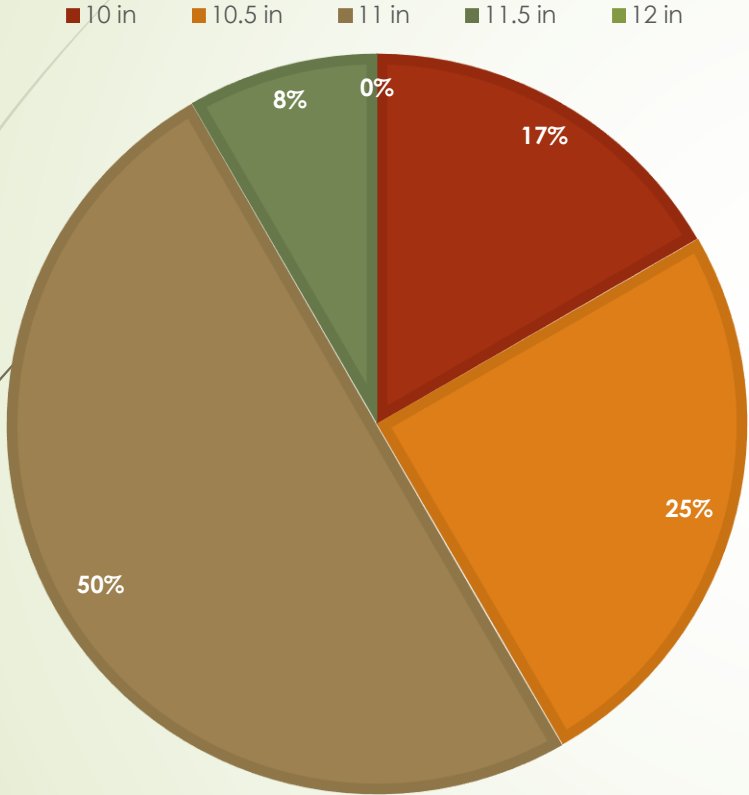
Adoptability of Orchard Ladders with Short Rung Spacing



Research Team: Victor Duraj, and Tyler Hunter

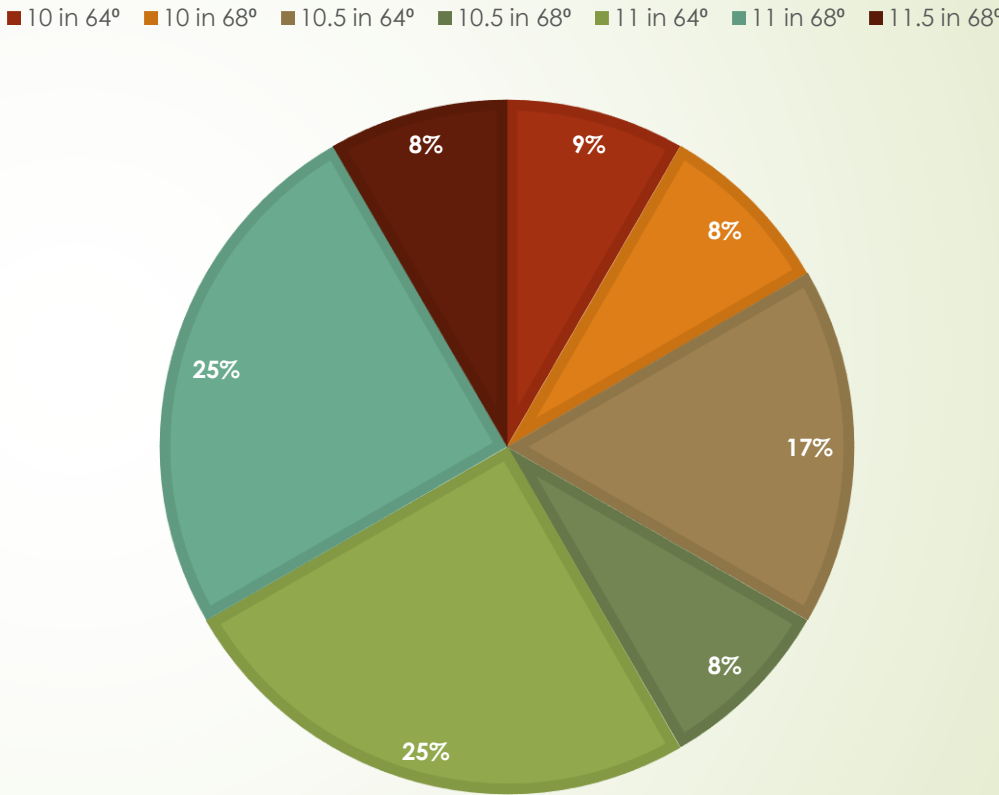
Preferred Ladder

PERCENTAGE PREFERRED LADDER





No one choose the 12" rungs.
degree angle.

PERCENTAGE PREFERRED LADDER BY HEIGHT AND ANGLE



No one chose the 72
degree angle.



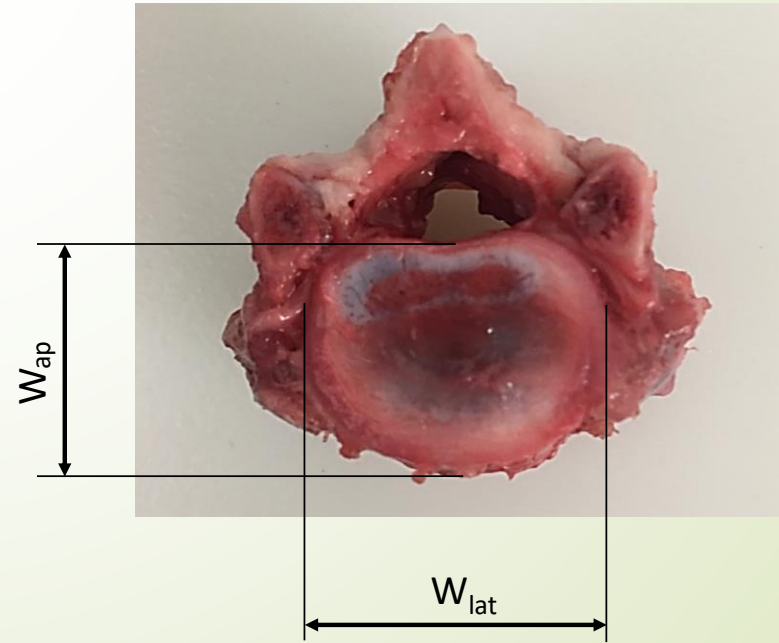
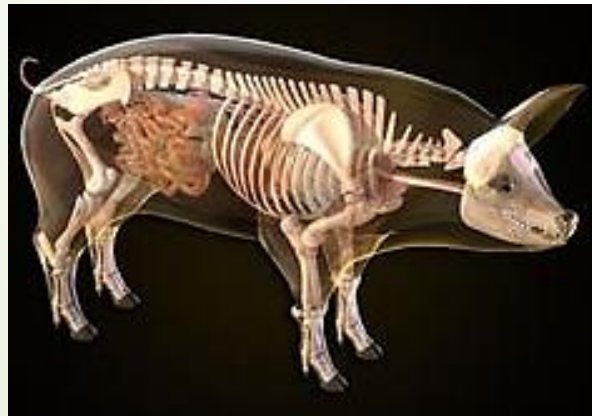
The Relationship between MRI Parameters and Spinal Compressive Loading

Research Team: Jie (Victor) Zhou and Dr. Jeff Walton

METHODS

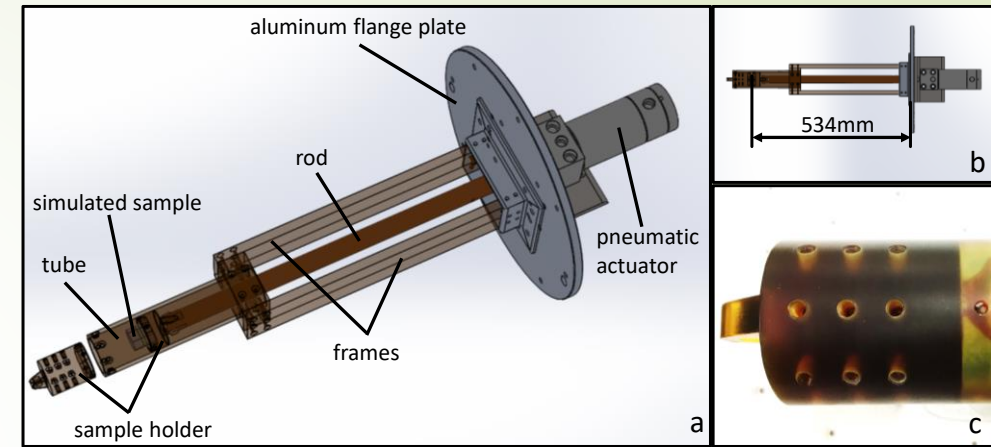
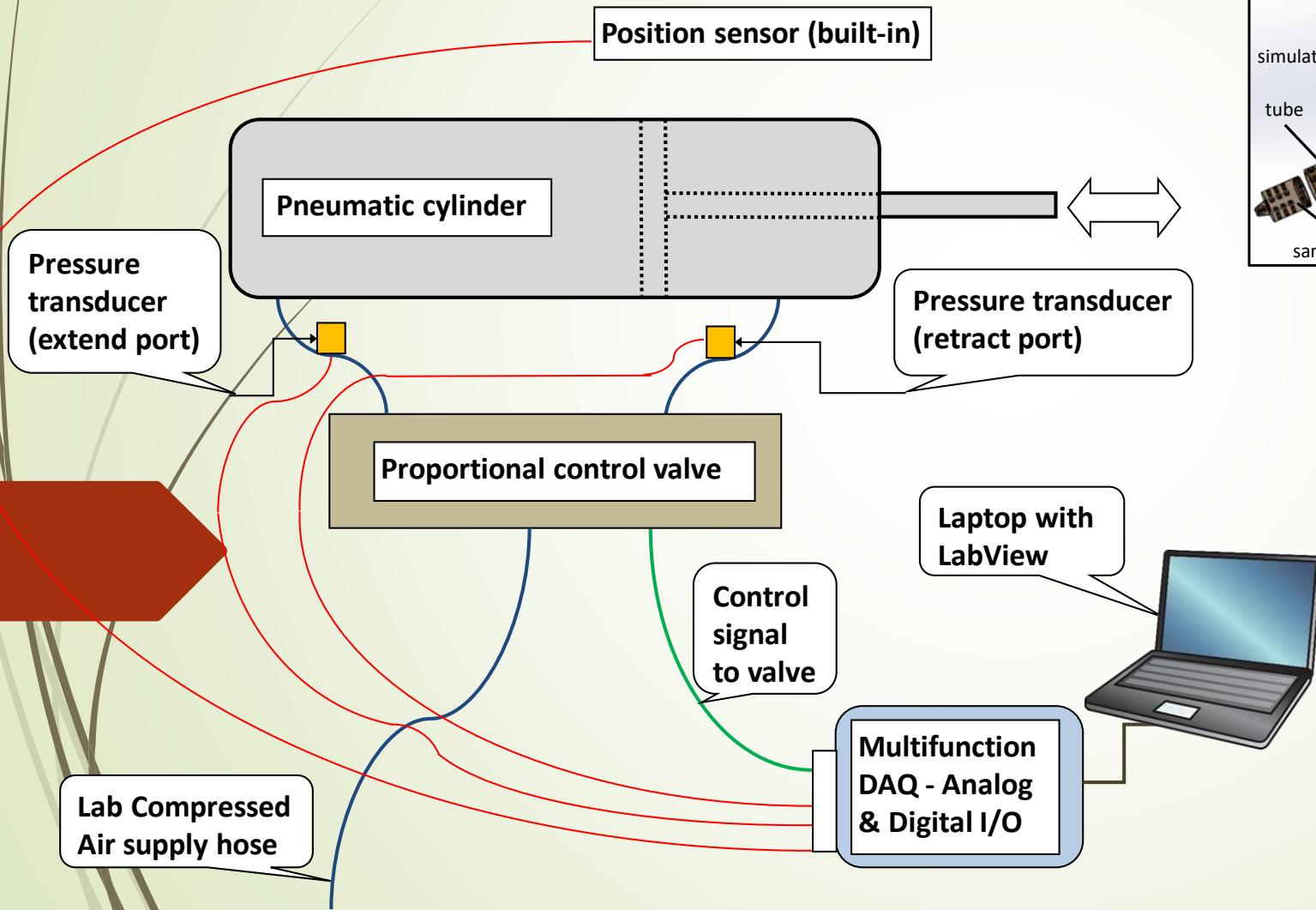
➤ Specimens

- In-vitro study, functional spinal units (FSUs) from porcine cervical spines.
- Important similarities to the human lumbar spine.^{17, 18, 19, 20}
- Wrapped in PBS-soaked gauze, sealed in plastic bags.
- Frozen at -20°C then thawed for approximately 12 hours before testing.^{18, 19}



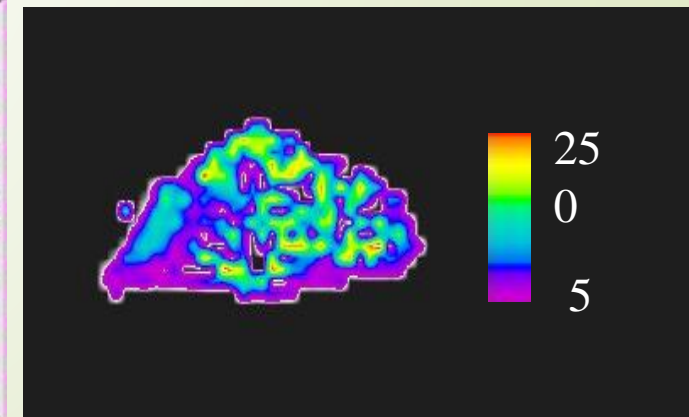
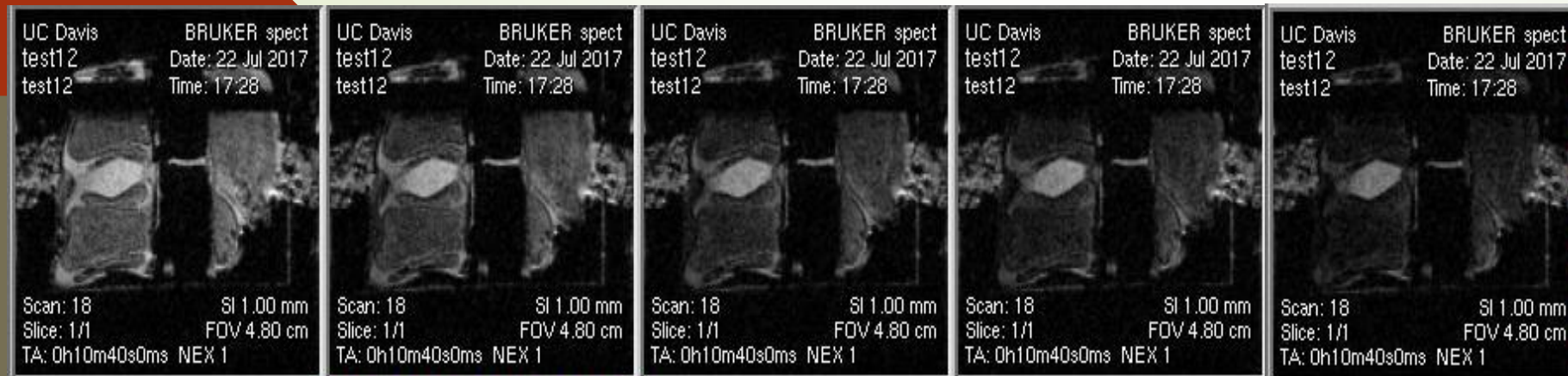
METHODS

➤ Computer controlled loading apparatus



Experimental protocol

- Twenty-two specimens
- A repeated measures experiment design (263.25N for 60 minutes)
- Apparatus setup
- Procedure: Specimen preparation, imaging, compressive loading, imaging.
- Image analyses and parameter calculation
- Statistical analyses (paired t-tests)



RESULTS

	$T_{1\rho}$ (ms)	T_2 (ms)	ADC (mm ² /s)
Baseline	119.43 (6.22)	50.13 (4.70)	0.002887 (0.000054)
Compressed	89.03 (5.12)	33.10 (3.45)	0.002790 (0.000084)

- $T_{1\rho}$ significantly and T_2 significantly decreased
- Tension loading (e.g., inversion tables) returned values to baseline)
- Implications as a diagnostic tool and effect of tensile loading as an intervention



Ongoing Study

**Quantitative Morphometric and Immunohistochemical
Evaluation of the Healing Rat Medial Collateral
Ligament and Epiligament**

**Implications to Work in Stooped Posture and
Intervention Effectiveness**

Research Team: Amjad Ramahi and Professor Tom Jue

Acknowledgements

- Stavros Vougioukas, Professor, Biological and Agricultural Engineering
- Vicente Munguia, PhD Student, Agricultural Safety and Health Trainee, NIOSH ERC
- Victor Duraj, Associate Development Engineer and PhD Student
- Tyler Hunter, Junior Research Specialist
- Jie Zhou, former PhD student
- Amjad Ramahi, PhD student, Agricultural Safety and Health Trainee, NIOSH ERC
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Questions?

